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$t=1, 2, \dots, 12$: t
 $l=1, 2, \dots, 6$: l
 i, j, k : R1_{ki}
 i, k : R2_{li}
 i, l : R3_{ij}
 j, i : C_{ki}
 i, k : C_{li}
 i, l : C_{ij}
 i, j, k : d1_{ki}
 i, l : d2_{li}
 j, i : d3_{ij}
 k : X_{kit}
 l : D_{lit}
 i, j : y_{ijt}
 k : P_{kt}
 t, l : IMP_{lt}

Min $\sum_{k=1}^K \sum_{i=1}^I (R1_{ki} + C_{ki}) d1_{ki} X_{kit} +$
 $\sum_{k=1}^K \sum_{i=1}^I (R2_{ki} + C_{li}) d2_{li} D_{lit} + \sum_{i=1}^I \sum_{j=1}^J$
 $(R3_{ij} + C_{ij}) d3_{ij} y_{ijt}$
 ST :
 1. $\sum_{i=1}^I X_{kit} = P_{kt}$
 2. $\sum_{i=1}^I D_{lit} = IMP_{lt}$
 3. $\sum_{i=1}^I y_{ijt} = DEM_{jt}$
 4. $E_{it} + \sum_{k=1}^K X_{kit} + \sum_{l=1}^L D_{lit} \leq Stor_{it}$
 5. $E_{it} + \sum_{k=1}^K X_{kit} + \sum_{l=1}^L D_{lit} \geq \sum_{j=1}^J y_{ijt}$
 6. $X_{kit}, D_{lit}, y_{ijt} \geq 0$
 $k=1, 2, \dots, 28$: k
 $i=1, 2, \dots, I$: i
 $j=1, 2, \dots, 28$: j

$$C = a + b/d$$

$$d = \left(\frac{C}{K+L+J+2I} + \frac{DEM_{jt}}{E_{it}} + \frac{Stor_{it}}{(K+L+J+1)I + K+L+J} \right)$$

$$C = 0.006 + 2193/d$$

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